SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier:

Trade name: Fiberthree® F3 TPU HSE Orange
Fiberthree® F3 TPU HSE Blue

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses:

Use of the substance/mixture: Thermoplastic performance filament for FFF 3D-printers

1.3 Details of the supplier of the safety data sheet:

Supplier:

Fiberthree GmbH
Otto-Hesse-Str. 19
64293 Darmstadt

Telephone +49 6151 734 75900
Fax: +49 6151 734 75150

Email kontakt@fiberthree.de; contact@fiberthree.com

1.4 EMERGENCY TELEPHONE NUMBER:

Giftinformationszentrum Rheinland-Pfalz/Hessen
Telefon: 06131/1 92 40 und 23 24 66

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture:

Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP/GHS]

Not a hazardous substance or mixture

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3. Composition/information on ingredients

3.2 Mixtures

Description of the mixture: modified polyurethane

Additional information: This mixture does not contain hazardous ingredients

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SECTION 4: First aid measures

4.1 Description of first aid measures

General information
Move out of dangerous area.
Never give anything by mouth to an unconscious person.
If unconscious, place in recovery position and seek medical advice.
Give oxygen or artificial respiration if needed.

Following inhalation
Move to fresh air.
If symptoms persist, call a physician.

Following skin contact
Do NOT use solvents or thinners.
Wash off with soap and water.
If symptoms persist, call a physician.
Cool melted product on skin with plenty of water. Do not re-move solidified product.
In case of burns apply cold water until pain subsides then seek medical advice.

Following eye contact
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.
Keep eye wide open while rinsing.

Following ingestion
If symptoms persist, call a physician.

Self-protection of the first aider:
No information available

4.2 Most important symptoms and effects, both acute and delayed
No information available

4.3 Indication of any immediate medical attention and special treatment needed
No information available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Use water spray, alcohol-resistant foam, dry chemical or car-bon dioxide.

Unsuitable extinguishing media

High volume water jet media

5.2 Special hazards arising from the substance or mixture

During firefighting

Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.
Do not use a solid water stream as it may scatter and spread fire.
Build-up of dangerous/toxic fumes possible in cases of fire/high temperature.

Hazardous combustion products

Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke),
Nitrogen oxides (NOx), Chlorine, Hydrogen chloride, Sulphur dioxide.

5.3 Advice for fire-fighters

Exposure to decomposition products may be a hazard to health. In the event of fire, wear self-contained breathing apparatus.

Additional information
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
In the event of fire and/or explosion do not breathe fumes.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions:

Ensure adequate ventilation.
Use personal protective equipment.
Avoid dust formation.
Avoid contact with skin, eyes and clothing.
Avoid breathing dust.
Avoid inhalation of vapour or mist.
Contaminated surfaces will be extremely slippery.
Treat recovered material as described in the section "Disposal considerations".

6.2 Environmental precautions

Should not be released into the environment.
Do not allow contact with soil, surface or ground water.
Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).

6.3 Methods and material for containment and cleaning up

Sweep up or vacuum up spillage and collect in suitable container for disposal.
Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).
Avoid dust formation.

6.4 Reference to other sections

For personal protection see section 8., For disposal considerations see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Provide for appropriate exhaust ventilation and dust collection at machinery. The material can accumulate static charge and can therefore cause electrical ignition. Minimize dust generation and accumulation. Dust must be collected and disposed of carefully. Wear personal protective equipment. Do not breathe vapours/dust.
Fire preventions	:	Take measures to prevent the buildup of electrostatic charge. During processing, dust may form explosive mixture in air. Keep away from heat and sources of ignition. Normal measures for preventive fire protection.
Advice on general occupational hygiene	:	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Regular cleaning of equipment, work area and clothing. Keep away from food and drink. General industrial hygiene practice. When using do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures and storage conditions

Requirements for storage areas and containers	:	Keep containers tightly closed in a dry, cool and well-ventilated place.
Further information on storage conditions	:	Keep away from heat and sources of ignition. Keep away from direct sunlight. Avoid moisture.
Advice on common storage	:	Keep away from food, drink and animal feedingstuffs.
Storage class (TRGS 510)	:	11, Combustible Solids

7.3 Specific end uses

Specific end uses
For further information refer to the product technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limits.

Name of substance	CAS	EG-Nr.
Allg. Staubgrenzwert / dust limit value (CAS RR-00072-6)		
TRGS 900		
General dust limit value (see also 2.4) alveolar fraction		
Value	1,25 mg/m³	
Peak limit	2 (II)	
Remarks	Y	
TRGS 900		
General dust limit value (see also 2.4) respirable fraction		
Value	10 mg/m³	
Peak Limit	2 (II)	
Remarks	Y	
TWA (ACGIH)		
Occupational Exposure Limits: In dusty conditions, ACGIH recommends a TWA of 10 mg/m³ for inhalable particles and 3 mg/m³ for respirable particles for particles not otherwise specified (insoluble or poorly soluble).		

8.2 Exposure controls

Appropriate engineering controls
Provide sufficient air exchange and/or exhaust in work rooms.
Handle product only in closed system or provide appropriate exhaust ventilation at machinery.
Apply measures to prevent dust explosions.

Personal protective equipment

Eye protection
Safety glasses with side-shields

Skin protection

Hand protection
Suitable gloves type

Remark
The suitability for a specific workplace should be discussed with the producers of the protective gloves.
The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other.
As the product is a mixture of several substances, the durability of the glove materials cannot be calculated in advance and must be tested before use.
The exact break through time can be obtained from the protective glove producer and this must be observed.

The breakthrough time depends amongst other things on the material, the thickness and the type of glove and therefore must be measured for each case.
Request information on glove permeation properties from the glove supplier.
Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous sub-stance and specific to place of work.

Body protection
Safety shoes
Wear suitable protective clothing.
Follow the skin protection plan.

Respiratory protection
Effective dust mask
In the case of vapour formation use a respirator with an approved filter.

SECTION 9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : filament
Colour : orange or blue
Odour : characteristic
Odour threshold : not determined

pH	not determined
Melting point/range	>120°C
Boiling point/boiling range	not determined
Flash point	not determined
Flammability (solid, gas)	No data available
Upper explosion limit	No data available
Lower explosion limit	The product is not explosive at itself, but it may form explosive dust
Vapour pressure	not determined
Density	1.04
Relative density	No data available
Solubility(ies)	not determined
Partition coefficient: n- octanol/water	No data available
Ignition temperature	not determined
Decomposition temperature	> 230°C
Viscosity dynamic, kinetic	Not applicable

9.2 Other information:

Conductivity : Not determined

SECTION 10: Stability and reactivity

10.1 Reactivity
No decomposition if stored and applied as directed.

10.2 Chemical stability
The product is chemically stable.

10.3 Possibility of hazardous reactions
Finely dispersed particles form explosive mixtures with air.
Burning produces noxious and toxic fumes.

10.4 Conditions to avoid:
Keep away from heat and sources of ignition.
Avoid dust formation.
Avoid moisture.

10.5 Incompatible materials:
Oxidizing agents, strong bases

10.6 Hazardous decomposition products:
Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).
Nitrogen oxides (NOx), Isocyanates

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product:

Acute oral toxicity	:	No data available
Acute inhalation toxicity	:	No data available
Acute dermal toxicity	:	No data available

Skin corrosion/irritation

Product:
No known irritant effect.
May cause irritation of respiratory tract.

Serious eye damage/eye irritation

Product:
Dust contact with the eyes can lead to mechanical irritation.

Respiratory or skin sensitisation

Product:
No known sensitising effect.

Germ cell mutagenicity

Product:

Genotoxicity in vitro	:	No data available
Genotoxicity in vivo	:	No data available

Carcinogenicity

Product:
This information is not available.

Reproductive toxicity

Product:

Effects on fertility	:	No data available

STOT - single exposure

Product:
No data available

STOT - repeated exposure

Product:
No data available

Aspiration toxicity

Product:
No data available

SECTION 12: Ecological information

12.1 Toxicity:

Product:

Toxicity to fish	:	No data available
Toxicity to daphnia and other aquatic invertebrates	:	No data available

Toxicity to algae	:	No data available
Toxicity to microorganisms	:	No data available

12.2 Persistence and degradability

Product:

Biodegradability	:	No data available

12.3 Bioaccumulative potential

Product:

Bioaccumulation	:	No data available
Partition coefficient: n-octanol/water	:	No data available

12.4 Mobility in soil

Product:

Mobility	:	No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment	:	This substance/mixture contains no components considered to be either persistent, bio accumulative and toxic (PBT), or very persistent and very bio accumulative (vPvB) at levels of 0.1% or higher..

12.6 Other adverse effects

Product:
Should not be released into the environment.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	Dispose of in accordance with the European Directives on waste and hazardous waste. In accordance with local and national regulations. According to the European Waste Catalogue, Waste Codes are not product specific, but application specific.
Contaminated packaging	:	Dispose of in accordance with local regulations. Dispose of as unused product.

SECTION 14: Transport information

14.1 UN number

Not regulated as a dangerous good

14.2 UN proper shipping name

Not regulated as a dangerous good

14.3 Transport hazard class(es)

Not regulated as a dangerous good

14.4 Packing group

Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

No ingredients according to RoHS 3
No ingredients according to REACH Art. 33 (SVHC) according to candidate list of June 2020

15.2 Chemical Safety Assessment

For this substance a chemical safety assessment is not required.

SECTION 16: Other information

Abbreviations and acronyms

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Cana-da); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Mari-time Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Sub-stances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
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